

# Combining Asymptotic Analysis and Optimization in Semiconductor Design

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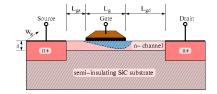
# Once Upon a Time...

### Optimal Semiconductor Design

- Miniaturization
- Switching-times
- Energy Consumption

### The Design Problem

Higher/lower current density in the on/off state by changing the doping profile



(©T. Ayalew, TU Vienna)

(Selberherr, et al. 1998)



# Classical Semiconductor Models

Model Hierarchy	
Boltzmann Equation	
Hydrodynamic Equations	
Energy Transport Model	
Lifergy Hansport Model	
Drift Diffusion Model	

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### State of the Art

- Fang, Ito (1992): Identification of doping profiles from LBIC images
- Selberherr, Stockinger, et al. (1998 –): Optimization of MOSFET doping profiles using a black box gradient method
- Wang, et al. (1999): Optimization of doping profiles using finite dimensional least squares
- Burger, Engl, Markowich, Pietra (2001 –): Identification of doping profiles
- Hinze, Pinnau (2001 –): Optimal control approach to semiconductor design
- Burger, Pinnau (2002 –): Gummel–type algorithms
- Drago, Anile, Pinnau (2005 –):
   Optimization based on the energy-transport model, space mapping
- Unterreiter, Volkwein (2006): Optimal control for QDD
- Burger, Fuego, Pinnau, Rau (2011–): Optimal control of self-consistent classical and quantum particle systems
- Liu (2014): Optimization of solar cell performance
- Peschka, Rotundo, Thomas (2016): Doping optimization of semiconductor lasers



# A Simple Design Problem

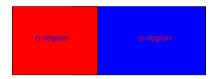


Figure: np-junction

$$\begin{split} \min_{(V,C)} J(V,C) &= \frac{1}{2} \|n(V) - n_d\|_{L^2} + \frac{1}{2} \|p(V) - p_d\|_{L^2} + \frac{\gamma}{2} \|\nabla(C - \bar{C})\|_{L^2} \\ \text{subject to the Drift Diffusion equations in Equilibrium} \\ e_\lambda(V,C) &:= -\lambda^2 \Delta V - n(V) + p(V) + C = 0 \\ \text{space charge } n(V) - p(V) - C \end{split}$$



# Separate Blocks of Research

#### We can

optimize on different levels of the model hierarchy!

provide analysis for the different models!

can link the models via asymptotic analysis!

#### Can we

also find an asymptotic link for the different optimization problems?





E.g. Zero Space Charge Approximation  $\lambda = 0$ 

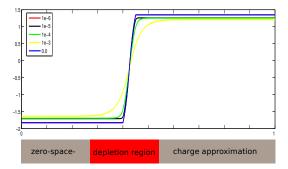


Figure: potential V for different  $\lambda$ 

away from the junction, potential is linear and behaves like the zero space charge solution, different approximation in depletion region



### Limit $\lambda \rightarrow 0$ combined with optimization

<sup>1</sup>Andreas Unterreiter, "The Thermal Equilibrium Solution of a Generic Bipolar Quantum Hydrodynamic Model", Commun. Math. Phys.,1997

R. Pinnau

Combining Asymptotic Analysis and Optimization in Semiconduc



### Limit $\lambda \rightarrow 0$ combined with optimization

$$\begin{split} (V_{\lambda},C_{\lambda}) &= \arg\min_{(V,C)} J(V,C) & \text{subject to} \ e_{\lambda}(V_{\lambda},C_{\lambda}) = 0 \\ & \prod_{(V,C)} \bigvee_{V \in [1,\infty)} \lambda \to 0 & \bigvee_{r \in [1,\infty)} L^{r} \\ (V_{0},C_{0}) &= \arg\min_{(V,C)} J(V,C) & \text{subject to} & e_{0}(V_{0},C_{0}) = 0 \end{split}$$

### convergence of minima and minimizers



# Forward problem - Drift Diffusion Equations

Considering a semiconductor in thermal equilibrium, without recombination and generation processes.

Optimization

The classical Drift Diffusion equations

div 
$$J_n = 0$$
,  $J_n = \nabla n + n\nabla V$ ,  
div  $J_p = 0$ ,  $J_p = \nabla p - p\nabla V$ ,  
 $-\lambda^2 \Delta V = n - p - C$ .

with boundary conditions  $\nu\cdot\nabla n=\nu\cdot\nabla p=\nu\cdot\nabla V=0$  on  $\partial\Omega$  can be condensed to

$$-\lambda^2 \Delta V = n(V) - p(V) - C$$

where  $n(V) = \alpha e^{-V}$ ,  $p(V) = \beta e^{V}$  are written in Slotboom variables and the additional conditions

$$u \cdot \nabla V = 0 \text{ on } \partial \Omega, \int n = N, \int p = P, \int V = 0.$$



# Variational Approach (dual to Unterreiter)

Let 
$$\Sigma_0 = \{ V \in L^1(\Omega) \colon |V| \le K \text{ a.e., } \int_\Omega V = 0 \}$$
 with  $K > 0$ . Define

$$F(V) = \begin{cases} N \log(\int_{\Omega} e^{-V} dx) + P \log(\int_{\Omega} e^{V} dx) + \int_{\Omega} CV dx, & \text{if } V \in \Sigma_{0} \\ +\infty, & \text{otherwise} \end{cases}$$

#### and

$$F_\lambda(V) = rac{\lambda^2}{2} \int_\Omega |
abla V|^2 \, \mathrm{d} x + F(V) \quad ext{for } V \in \Sigma_0 \cap H^1 =: \Sigma_1.$$

Then one obtains the nonlocal(!) Euler-Lagrange equation  $F'_{\lambda}(V)[\varphi] = 0$ 

$$\int_{\Omega} \lambda^2 \nabla V \cdot \nabla \varphi \, \mathrm{d}x - \int_{\Omega} \frac{N}{\int e^{-V} \, \mathrm{d}x} e^{-V} \varphi \, \mathrm{d}x + \int_{\Omega} \frac{P}{\int e^{V} \, \mathrm{d}x} e^{V} \varphi \, \mathrm{d}x + \int_{\Omega} C \varphi \, \mathrm{d}x = 0.$$



#### Theorem

The functional  $F_{\lambda}$  is strictly convex and possesses a unique minimizer  $V_{\lambda}$ .

Further, we get uniform bounds allowing for the extraction of convergent subsequences  $V_{\lambda} \rightarrow V_0$ , where  $V_0$  is the unique minimizer of  $F_0$ .

The dual approach also allows to consider weaker assumptions on the doping profile C.



#### Lemma

The constrained optimization problem Find(V, C) such that

$$j = \min_{(V,C)} J(V,C) \text{ s.t. } e_{\lambda}(V,C) = 0$$

is solvable for every given  $C \in H^1(\Omega)$ . In general, no uniqueness!

The adjoint system is given by

$$-\lambda^{2}\Delta\Psi_{V} = \alpha e^{-V}\Psi_{n} + \beta e^{V}\Psi_{p},$$
  
$$-\Psi_{V} + \Psi_{n} = (n - n_{d}),$$
  
$$\Psi_{V} + \Psi_{p} = (p - p_{d}),$$

with boundary conditions  $\nu \cdot \nabla \Psi_i = 0$  and integral conditions  $\int \Psi_i = 0$  for i = n, p, V and the optimality condition reads

$$\gamma \Delta (C - \bar{C}) = \Psi_V$$
$$\nu \cdot \nabla C = 0 \quad \text{on } \partial \Omega.$$



### Proposition ( $\Gamma$ -convergence<sup>2</sup>)

Let X be a topological space, let  $\{F_n\}$  be a sequence of functions from X into  $\overline{R}$ , then  $\{F_n\}$   $\Gamma$ -converges to F if and only if the following conditions are satisfied:

$$\begin{split} \lim \inf -inequality: \quad \forall x \in X \quad \forall x_n \to x \in X : F(x) \leq \liminf_{n \to \infty} F_n(x_n), \\ \lim \sup -inequality: \quad \forall x \in X \quad \exists x_n \to x \in X : F(x) \geq \lim_{n \to \infty} F_n(x_n). \end{split}$$

To obtain  $\Gamma$ -convergence we include the PDE constraint in the cost functional

$$J_{\lambda}(V,C)=J(V,C)+\chi_{\mathcal{E}_{\lambda}},$$

where

$$\chi_{\mathcal{E}_{\lambda}} = \left\{ egin{array}{cc} 0, & ext{if } (V, C) \in \mathcal{E}_{\lambda} \\ +\infty, & ext{else} \end{array} 
ight.$$

and

$$\mathcal{E}_{\lambda} := \{ (V, C) \in \mathcal{V} \times U_{ad} : e_{\lambda}(V, C) = 0 \} \text{ with } U_{ad} = \{ u \in H^1 : |u| \leq K \}.$$

<sup>2</sup>Gianni Dal Maso, "An Introduction to Γ-convergence", Birkhäuser



vation Optim

### Properties required to obtain the $\Gamma$ -convergence

We use  $X = H^1(\Omega) \times H^1(\Omega)$  endowed with its weak topology.

#### Lemma

• uniqueness of the solution of the forward problem for  $\lambda \ge 0$ 

- strong  $L^2$  convergence of the solutions  $V_{\lambda} \to V_0$ ,  $n(V_{\lambda}) \to n(V_0)$ ,  $p(V_{\lambda}) \to p(V_0)$  as  $\lambda \to 0$  and uniform boundedness of  $\{V_{\lambda}\}$  in  $H^1(\Omega)$ depending on  $\|C\|_{H^1}$
- $J(V, C) = J_1(V) + J_2(C)$ ,  $J_1$  weakly continuous,  $J_2$  weakly lower semicontinuous and radially unbounded.

### Definition

Let X be a metric space. A sequence of functionals  $\{F_n\}$  is said to be equi-coercive on X, if for every  $t \in \mathbb{R}$  there exists a compact subset  $K_t$  of X such that  $\{F_n \leq t\} \subset K_t$  for every  $n \in \mathbb{N}$ .



# Convergence of Minima and Minimizers

#### Theorem

 $J_{\lambda}$  is an equi-coercive sequence of functionals.

**Idea:** Let  $(V_t, C_t) \in \{J_{\lambda}(V_t, C_t) \le t\}$ . Due to  $\chi_{\mathcal{E}_{\lambda}}$  in the definition of  $J_{\lambda}$ ,  $V_t$  is a solution of DD equations with doping  $C_t$ .  $||C_t|| \le K$  since  $J_{\lambda}$  is radially unbounded w.r.t C, this yields uniform boundedness of  $V_t$ . Therefore  $||V_t||_{H^1} + ||C_t||_{H^1}$  bounded.

### Proposition

 $\Gamma$ -convergence + equi-coercivity  $\Rightarrow$  convergence of minima and minimizers <sup>3</sup>

<sup>3</sup>Gianni Dal Maso, "An Introduction to Γ-convergence", Birkhäuser



### Numerical results

